



REPLACEMENT

1. DRAIN ENGINE COOLANT

- (a) Remove the radiator cap.

CAUTION:

To avoid the danger of being burned, do not remove the radiator cap while the engine and radiator are still hot, as fluid and steam can be blown out under pressure.

- (b) Loosen the radiator drain plug (on the right side of the radiator lower tank) and engine drain plug (on the left front of the cylinder block), and drain the coolant.
- (c) Close the drain plugs.

Torque:

25 N·m (250 kgf·cm, 18 ft·lbf) for engine drain plug

2. FILL ENGINE COOLANT

- (a) Slowly fill the system with coolant.
- Use a good brand of ethylene–glycol base coolant and mix it according to the manufacturer's directions.
 - Using coolant which includes more than 50 % ethylene–glycol (but not more than 70 %) is recommended.

NOTICE:

- **Do not use an alcohol type coolant.**
- **The coolant should be mixed with demineralized water or distilled water.**

Capacity (w/ Heater):

| | |
|-----|---------------------------------------|
| M/T | 4.9 liters (5.2 US qts, 4.3 Imp. qts) |
| A/T | 5.3 liters (5.6 US qts, 4.7 Imp. qts) |

- (b) Install the radiator cap.
- (c) Start the engine, and bleed the cooling system.
- (d) Refill the radiator reservoir with coolant until it reaches the "FULL" line.

3. CHECK ENGINE COOLANT FOR LEAKS